



Dart Hawkesbury
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D117-762-011
Job Sheet 166637



Part No: D117-762-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/12/17

Job Tracking No:

Due Date: 11/7/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Airwork (NZ) 1984 Ltd (CAIRW01)

PO Box 72516, Auckland Papakura, , 2244 New Zealand ph:+ 64 9 295 2100 fx:+ 64 9 295 2102.

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	11/6/17	0.00	0.00	Start up container	
100	DC	1 pcs	11/7/17	0.00	1.52	DC	
110	Packaging	1 pcs	11/7/17	0.00	0.00	Packaging1	
120	QC	1 pcs	11/7/17	0.00	0.00	QC4	
130	Packaging	1 pcs	11/7/17	0.00	0.00	Packaging3	
140	QC21-FG	1 Ea	11/7/17	0.00	0.00	QC21	

Part Op 100 - Photocopy bluefile & type labels per PPP D117-762-011 CHG003

Descriptions: 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Packaging	AN6C52A 5008261	2	17	0	0
	D117-762-041 5002794	1	0	0	0
	D3512-041 5008250	2	12	0	0
	D5300-1 5008259	2	15	0	0
	D5301-1 5008251	2	5	0	0
	MS21043-6 5008256	2	50	0	0

Part Specifications

Specifications could not be found.

Plex 10/12/17 3:03 PM dart.Michaud-Febrille.Victoria

5002794

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐	

Date : _____

Step #: _____

QTY Effective : _____

MRB (QSI042) Approval

Description Work Order Description

DART
AEROSPACE
S009360

**Skidtube with Standard Wearplates Fits LH or RH****Dart Aerospace Ltd.**

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Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

PART NO:
Revision:
Operation:
Change No:

D117-762-011**Start up Operation****Mfg Date: 11/13/17****Job No: 166637**

Root Cause			
Environment ☐	No Re-verification ☐	Pre ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Be ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Ce ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cr ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : ☐	